



Control Union Certifications B.V.  
Meeuwenlaan 4-6,8011 BZ,Zwolle,Netherlands  
+31 38 426 0100  
www.controlunion.com

# SCOPE CERTIFICATE

Scope Certificate Number: CU1059738GRS-2021-00098300

Control Union Certifications declares that

## HYOSUNG CORPORATION

License Number: 1059738  
74, Simin-daero, Dongan-gu  
14080 Anyang-si, Gyeonggi-do  
South Korea

has been inspected and assessed in accordance with the

Global Recycled Standard (GRS)  
- Version 4.0-

and that products of the categories as mentioned below (and further specified in the product appendix) conform with this standard.

Product categories: Fabrics, Dyed yarns, Greige yarns

Processing steps / activities carried out under responsibility of the above mentioned company for the certified products:

Extrusion, Finishing, Trading, Warehousing, distribution, Weaving

This certificate is valid until:  
2022-08-30

Place and date of issue:

Stamp of the issuing body

Standard's Logo



2021-09-27,Zwolle

Name of authorised person:

On behalf of the Managing Director

Kevin Yun|Certifier



This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.  
The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.  
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01



Control Union Certifications B.V.

POST · Meeuwenlaan 4-6 · 8011 BZ · Zwolle · Netherlands

T · +31 38 426 0100 · F · +31 38 423 7040 · certifications@controlunion.com

This electronically issued document is the valid original version.

Scope Certificate CU1059738GRS-2021-00098300 and License Number 1059738 Page 1 / 8





Control Union Certifications B.V.  
Meeuwenlaan 4-6,8011 BZ,Zwolle,Netherlands  
+31 38 426 0100  
www.controlunion.com

**HYOSUNG CORPORATION**  
**Global Recycled Standard (GRS)**

**Products Appendix to Certificate no. CU1059738GRS-2021-00098300**

In specific the certificate covers the following products:

Product category	Product details	Material composition	Label grade
Dyed yarns	Filament	20.9%Recycled Post-Consumer Polyamide (Nylon) 79.1%Conventional Polyamide (Nylon)	Post-Consumer
Dyed yarns	Filament	94.0%Recycled Pre-Consumer Polyamide (Nylon) 6.0%Conventional Polyamide (Nylon)	Pre-Consumer
Dyed yarns	Filament	95.0%Recycled Pre-Consumer Polyamide (Nylon) 5.0%Conventional Polyamide (Nylon)	Pre-Consumer
Dyed yarns	Filament	4.0%Conventional Polyester 96.0%Recycled Post-Consumer Polyester	Post-Consumer
Dyed yarns	Filament	4.0%Conventional Polyamide (Nylon) 96.0%Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Dyed yarns	Filament	97.0%Recycled Post-Consumer Polyester 3.0%Conventional Polyester	Post-Consumer
Dyed yarns	Filament	97.0%Recycled Pre-Consumer Polyamide (Nylon) 3.0%Conventional Polyamide (Nylon)	Pre-Consumer
Dyed yarns	Filament	2.0%Conventional Polyamide (Nylon) 98.0%Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	53.0%Conventional Polyethylene 30.0%Recycled Post-Consumer Polyester 17.0%Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	7.4%Conventional Latex 1.7%Conventional Polyamide (Nylon) 51.4%Conventional Polyethylene 8.8%Conventional Polyester 30.7%Recycled Post-Consumer Polyamide (Nylon)	Post-Consumer
Fabrics	Special fabrics	15.0%Conventional Polyester 31.0%Recycled Post-Consumer Polyester 54.0%Conventional Polyethylene	Post-Consumer
Fabrics	Special fabrics	9.0%Conventional Polyester 31.0%Recycled Pre-Consumer Polyamide (Nylon) 51.0%Conventional Polyethylene 2.0%Conventional Polyamide (Nylon) 7.0%Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	51.4%Conventional Polyethylene 8.8%Conventional Polyester 7.4%Conventional Latex 31.1%Recycled Post-Consumer Polyamide (Nylon) 1.3%Conventional Polyamide (Nylon)	Post-Consumer
Fabrics	Special fabrics	31.2%Recycled Post-Consumer Polyamide (Nylon) 7.4%Conventional Latex 1.2%Conventional Polyamide (Nylon) 8.8%Conventional Polyester 51.4%Conventional Polyethylene	Post-Consumer





Control Union Certifications B.V.  
 Meeuwenlaan 4-6,8011 BZ,Zwolle,Netherlands  
 +31 38 426 0100  
 www.controlunion.com

**HYOSUNG CORPORATION**  
**Global Recycled Standard (GRS)**

Product category	Product details	Material composition	Label grade
Fabrics	Special fabrics	7.4%Conventional Latex 8.8%Conventional Polyester 0.9%Conventional Polyamide (Nylon) 31.5%Recycled Post-Consumer Polyamide (Nylon) 51.4%Conventional Polyethylene	Post-Consumer
Fabrics	Special fabrics	7.4%Conventional Latex 0.8%Conventional Polyamide (Nylon) 51.4%Conventional Polyethylene 31.6%Recycled Post-Consumer Polyamide (Nylon) 8.8%Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	1.0%Conventional Polyamide (Nylon) 49.0%Conventional Polyester 32.0%Recycled Pre-Consumer Polyamide (Nylon) 6.0%Conventional Latex 12.0%Conventional Polyethylene	Pre-Consumer
Fabrics	Special fabrics	15.0%Conventional Polyester 52.0%Conventional Polyethylene 33.0%Recycled Post-Consumer Polyester	Post-Consumer
Fabrics	Special fabrics	18.0%Conventional Polyester 33.0%Recycled Post-Consumer Polyester 14.0%Conventional Latex 35.0%Conventional Polyethylene	Post-Consumer
Fabrics	Special fabrics	51.0%Conventional Polyethylene 15.0%Conventional Polyester 34.0%Recycled Post-Consumer Polyester	Post-Consumer
Fabrics	Special fabrics	18.0%Conventional Polyester 35.0%Recycled Post-Consumer Polyester 31.0%Conventional Polyethylene 16.0%Conventional Latex	Post-Consumer
Fabrics	Special fabrics	2.0%Conventional Polyamide (Nylon) 7.0%Conventional Latex 8.0%Conventional Polyester 35.0%Recycled Pre-Consumer Polyamide (Nylon) 48.0%Conventional Polyethylene	Pre-Consumer
Fabrics	Special fabrics	17.0%Conventional Polyester 47.0%Conventional Polyethylene 36.0%Recycled Post-Consumer Polyester	Post-Consumer
Fabrics	Special fabrics	36.0%Recycled Pre-Consumer Polyamide (Nylon) 7.0%Conventional Latex 1.0%Conventional Polyamide (Nylon) 48.0%Conventional Polyethylene 8.0%Conventional Polyester	Pre-Consumer
Fabrics	Special fabrics	40.0%Recycled Post-Consumer Polyester 41.0%Conventional Polyethylene 19.0%Conventional Polyester	Post-Consumer





Control Union Certifications B.V.  
Meeuwenlaan 4-6,8011 BZ,Zwolle,Netherlands  
+31 38 426 0100  
www.controlunion.com

**HYOSUNG CORPORATION**  
**Global Recycled Standard (GRS)**

Product category	Product details	Material composition	Label grade
Fabrics	Special fabrics	40.0%Recycled Pre-Consumer Polyamide (Nylon) 16.0%Conventional Polyester 14.0%Conventional Latex 2.0%Conventional Polyamide (Nylon) 28.0%Conventional Polyethylene	Pre-Consumer
Fabrics	Special fabrics	41.0%Recycled Post-Consumer Polyester 43.0%Conventional Polyethylene 16.0%Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	17.0%Conventional Polyester 45.0%Recycled Post-Consumer Polyester 25.0%Conventional Polyethylene 13.0%Conventional Latex	Post-Consumer
Fabrics	Special fabrics	36.0%Conventional Polyester 13.0%Conventional Latex 45.0%Recycled Post-Consumer Polyester 6.0%Conventional Polyethylene	Post-Consumer
Fabrics	Special fabrics	13.0%Conventional Latex 16.0%Conventional Polyester 25.0%Conventional Polyethylene 46.0%Recycled Post-Consumer Polyester	Post-Consumer
Fabrics	Special fabrics	33.0%Conventional Latex 48.0%Recycled Pre-Consumer Polyamide (Nylon) 2.0%Conventional Polyamide (Nylon) 17.0%Conventional Polyester	Pre-Consumer
Fabrics	Special fabrics	12.0%Conventional Latex 3.0%Conventional Polyamide (Nylon) 14.0%Conventional Polyester 48.0%Recycled Pre-Consumer Polyamide (Nylon) 23.0%Conventional Polyethylene	Pre-Consumer
Fabrics	Special fabrics	14.0%Conventional Polyester 49.0%Recycled Pre-Consumer Polyamide (Nylon) 23.0%Conventional Polyethylene 2.0%Conventional Polyamide (Nylon) 12.0%Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	11.0%Conventional Latex 23.0%Conventional Polyethylene 2.0%Conventional Polyamide (Nylon) 14.0%Conventional Polyester 50.0%Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	15.0%Conventional Polyester 52.0%Conventional Polyethylene 33.0%Recycled Post-Consumer Polyester	Post-Consumer
Fabrics	Special fabrics	23.0%Conventional Latex 53.0%Recycled Post-Consumer Polyester 13.0%Conventional Polyester 11.0%Conventional Polyethylene	Post-Consumer





Control Union Certifications B.V.  
 Meeuwenlaan 4-6,8011 BZ,Zwolle,Netherlands  
 +31 38 426 0100  
 www.controlunion.com

**HYOSUNG CORPORATION**  
**Global Recycled Standard (GRS)**

Product category	Product details	Material composition	Label grade
Fabrics	Special fabrics	14.0%Conventional Polypropylene 56.0%Recycled Pre-Consumer Polyamide (Nylon) 28.0%Conventional Latex 2.0%Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	59.0%Recycled Post-Consumer Polyester 10.0%Conventional Polyethylene 20.0%Conventional Latex 11.0%Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	59.0%Recycled Post-Consumer Polyester 26.0%Conventional Latex 13.0%Conventional Polypropylene 2.0%Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	59.0%Recycled Pre-Consumer Polyamide (Nylon) 26.0%Conventional Latex 13.0%Conventional Polypropylene 2.0%Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	13.0%Conventional Polyester 27.0%Recycled Post-Consumer Polyester 60.0%Conventional Polyethylene	Post-Consumer
Fabrics	Special fabrics	60.0%Recycled Post-Consumer Polyester 26.0%Conventional Latex 14.0%Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	62.0%Recycled Post-Consumer Polyester 11.0%Conventional Polyester 9.0%Conventional Polyethylene 18.0%Conventional Latex	Post-Consumer
Fabrics	Special fabrics	24.0%Conventional Latex 62.0%Recycled Pre-Consumer Polyamide (Nylon) 2.0%Conventional Polyamide (Nylon) 12.0%Conventional Polyester	Pre-Consumer
Fabrics	Special fabrics	62.0%Recycled Pre-Consumer Polyamide (Nylon) 2.0%Conventional Polyamide (Nylon) 9.0%Conventional Polyester 18.0%Conventional Latex 9.0%Conventional Polyethylene	Pre-Consumer
Fabrics	Special fabrics	63.0%Recycled Post-Consumer Polyester 18.0%Conventional Latex 10.0%Conventional Polyester 9.0%Conventional Polyethylene	Post-Consumer
Fabrics	Special fabrics	65.0%Recycled Post-Consumer Polyester 22.0%Conventional Latex 13.0%Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	22.0%Conventional Latex 2.0%Conventional Polyamide (Nylon) 65.0%Recycled Pre-Consumer Polyamide (Nylon) 11.0%Conventional Polyester	Pre-Consumer





Control Union Certifications B.V.  
 Meeuwenlaan 4-6,8011 BZ,Zwolle,Netherlands  
 +31 38 426 0100  
 www.controlunion.com

**HYOSUNG CORPORATION**  
**Global Recycled Standard (GRS)**

Product category	Product details	Material composition	Label grade
Fabrics	Special fabrics	22.0%Conventional Latex 2.0%Conventional Polyamide (Nylon) 65.0%Recycled Pre-Consumer Polyamide (Nylon) 11.0%Conventional Polyester	Pre-Consumer
Fabrics	Special fabrics	3.0%Conventional Polyamide (Nylon) 20.0%Conventional Latex 10.0%Conventional Polyester 67.0%Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	12.0%Conventional Polyester 20.0%Conventional Latex 68.0%Recycled Post-Consumer Polyester	Post-Consumer
Fabrics	Special fabrics	20.0%Conventional Latex 68.0%Recycled Pre-Consumer Polyamide (Nylon) 10.0%Conventional Polyester 2.0%Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	69.0%Recycled Pre-Consumer Polyamide (Nylon) 1.0%Conventional Polyamide (Nylon) 10.0%Conventional Polyester 20.0%Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	10.0%Conventional Polyester 2.0%Conventional Polyamide (Nylon) 69.0%Recycled Pre-Consumer Polyamide (Nylon) 19.0%Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	70.0%Recycled Pre-Consumer Polyamide (Nylon) 9.0%Conventional Polyester 18.0%Conventional Latex 3.0%Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	71.0%Recycled Pre-Consumer Polyamide (Nylon) 2.0%Conventional Polyamide (Nylon) 9.0%Conventional Polyester 18.0%Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	8.0%Conventional Polyester 16.0%Conventional Latex 74.0%Recycled Pre-Consumer Polyamide (Nylon) 2.0%Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	2.0%Conventional Polyamide (Nylon) 15.0%Conventional Latex 76.0%Recycled Pre-Consumer Polyamide (Nylon) 7.0%Conventional Polyester	Pre-Consumer
Fabrics	Special fabrics	77.0%Recycled Pre-Consumer Polyamide (Nylon) 7.0%Conventional Polyester 14.0%Conventional Latex 2.0%Conventional Polyamide (Nylon)	Pre-Consumer





Control Union Certifications B.V.  
 Meeuwenlaan 4-6,8011 BZ,Zwolle,Netherlands  
 +31 38 426 0100  
 www.controlunion.com

**HYOSUNG CORPORATION**  
**Global Recycled Standard (GRS)**

Product category	Product details	Material composition	Label grade
Fabrics	Special fabrics	6.0%Conventional Polyester 79.0%Recycled Pre-Consumer Polyamide (Nylon) 3.0%Conventional Polyamide (Nylon) 12.0%Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	12.0%Conventional Latex 6.0%Conventional Polyester 2.0%Conventional Polyamide (Nylon) 80.0%Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	4.0%Conventional Polyester 85.0%Recycled Pre-Consumer Polyamide (Nylon) 4.0%Conventional Polyamide (Nylon) 7.0%Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	4.0%Conventional Polyester 86.0%Recycled Pre-Consumer Polyamide (Nylon) 7.0%Conventional Latex 3.0%Conventional Polyamide (Nylon)	Pre-Consumer
Greige yarns	Filament	100.0%Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer

Place and date of issue:

Stamp of the issuing body

Standard's logo



2021-09-27,Zwolle

Name of authorised person:

On behalf of the Managing Director  
 Kevin Yun|Certifier





Control Union Certifications B.V.  
 Meeuwenlaan 4-6,8011 BZ,Zwolle,Netherlands  
 +31 38 426 0100  
 www.controlunion.com

**HYOSUNG CORPORATION**  
**Global Recycled Standard (GRS)**

**Facility Appendix to Certificate no.CU1059738GRS-2021-00098300**

Under the scope of this certificate the following facilities / subcontractors have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Recycled Standard (GRS) for the certified products:

Name of facility	Address of operation	Processing steps / activities	Type of relation
HYOSUNG CORPORATION	74, Simin-daero, Dongan-gu 14080 Anyang-si, Gyeonggi-do South Korea	Extrusion Finishing Trading Warehousing, distribution Weaving	main

**Non-Certified Subcontractor Appendix to Certificate no.CU1059738GRS-2021-00098300** Under the scope of this certificate the following non-certified subcontractors have been inspected and assessed. The listed processing steps/activities conform with the corresponding criteria of the Global Recycled Standard (GRS) for the certified products:

Name of facility	Address of operation	Processing steps / activities
No subcontractors		

**Certified Subcontractor Appendix to Certificate no.CU1059738GRS-2021-00098300** The following independently certified subcontractors are listed under this scope certificate:

License number	Expiry date	Name of facility	Address of operation	Processing steps / activities
No certified subcontractors				

Place and date of issue:

Stamp of the issuing body

Standard's Logo



2021-09-27,Zwolle

Name of authorised person:

On behalf of the Managing Director  
 Kevin Yun|Certifier